



Internal Rope Halyard flagpole categories contain multiple Flagpole Truck options. Your flagpole will contain one of the trucks shown below.

Internal Rope Halyard Revolving Truck



Internal Rope Halyard Stationary Truck



Internal Rope Halyard Single Revolving Ball Truck



WARNING: Do not install flagpole near overhead power lines. Always be aware of cable and pipes buried underground. Utility departments should be contacted to confirm that it is safe to dig in the area where flagpole is to be installed. It is advisable to have assistance with flagpole installations. Any flagpole with a 5" diameter base or larger or over 25' in length may require lifting device. Following review of instructions, the purchaser of the flagpole should determine if they are qualified to perform installation or they should obtain the services of a professional sign/flagpole installation company. Due to various methods of installation used by installers, Concord American Flagpole cannot be liable for structural damage or injury occurring during flagpole assembly and installation.

Section 1. Foundation Installation

Prepare the foundation hole for Ground Sleeve or Shoe Base installations as detailed in following instructions. NAAMM's **Metal Flagpole Manual** offers basic suggestions on foundation requirements in firm, dry soil using dry tamped sand and 3000 PSI concrete (See Page 6).

NOTE: Soil conditions vary by site and the listed dimensions are considered minimum dimensions for foundations in firm dry soil. **Exact foundation requirements should be verified by a Structural Engineer with knowledge of soil conditions in your area.**

Flagpole Ground Sleeves are available in either PVC or Corrugated Steel with Steel Lighting Spike and Setting Plate (**PART K**). Refer to diagrams on Page 6 for foundation illustrations.

1A. PVC Ground Sleeves

A proper base in the bottom of the foundation hole is required for PVC Sleeves. Base should contain a combination of gravel and sand totaling approximately 12". The level of gravel, used for drainage purposes, should be approximately 10" with a 2" layer of tamped sand capping the stone.

* Sand prevents damp concrete from blending with gravel when poured into hole *

Install PVC Ground Sleeve in center of hole with the top of the sleeve 2" above grade. Make sure the bottom of the tube is worked well into the sand. Plumb Ground Sleeve tube vertically and brace so that it cannot move during concrete pouring. Insert a level into the sleeve to ensure it is vertical. Ground Sleeves are oversized to allow for adjustments using wood wedges and dry, tamped sand (by others).

Pour concrete, continuing to verify vertical plumb and trowel to desired finish. Keep the inside of sleeve dry and free of debris by covering the opening. Allow concrete to cure for a *minimum* of 24 hours.

1B. Corrugated Steel with Steel Lighting Spike and Setting Plate

Set ground sleeve in center of hole, pushing corrugated sleeve rod into the ground until ground sleeve steel support plate is resting on the bottom of the hole. The top of the sleeve should be 2" above grade. When concrete is poured, it will fill in the area between the setting plate and the base plate. Carefully plumb the ground sleeve tube vertically and brace it so that it cannot move while concrete is being poured. Use a level inserted into the sleeve to ensure it is vertical.

Slowly pour concrete, continuing to verify vertical plumb. Care should be taken that the pouring of the concrete is not at a rate that might cause the ground sleeve to "float up" as the concrete goes under the base plate (refer to drawing). Trowel to desired finish. Keep the inside of the sleeve dry and free of debris by covering the opening. Allow concrete to cure for a *minimum* of 24 hours.

1C. Shoe Base Foundation

All Concord American Flagpole Shoe Base Flagpoles include steel Anchor Bolts and stainless steel attaching hardware. Full size, 1:1 mounting templates with full instructions are shipped with the hardware.

Section 2. Shaft Preparation

Flagpole should be assembled with base as close as possible to final installation location. Flagpole shaft configuration can be either 1-Piece or Multi-Piece.

2A. 1-Piece Flagpoles

Place flagpole shaft on sawhorses in order to attach components. Proceed to Section 3.

2B. Multi-Section Flagpole

Multiple section flagpoles are designed and fabricated with self-aligning jam sleeve for each flagpole joint. Joints incorporate tight tolerances for a strong and permanent field assembly. Inspect shaft sections for damage before any assembly.

NOTE: Disassembly of shaft sections, after assembly, without damage is extremely difficult or impossible. No hardware should be installed until shaft sections are completely assembled. The following information is intended to be a helpful guide to the installer.

Carefully lay flagpole sections out in proper order. Set bottom section on blocks, saw horses, or short pieces of larger diameter PVC pipe in a horizontal position with base of the lower section against an immovable object. Rotate pieces until match marks can be seen. (See Match Mark illustration) For flagpoles with 3 or more sections, start with bottom sections. Sections must be straight and level while sliding together.

NOTE: All multi-piece joints are custom fit from factory. Once fit, each section is stamped with both aligning match marks and corresponding numbers. Before proceeding, verify that the numbers are the same. If they do not match **DO NOT PROCEED**, as sections will not properly fit together. If you have purchased more than one flagpole, verify that all sections are grouped with correct matching numbers. *Sections are not interchangeable.*

Carefully clean all mating surfaces outside of jam sleeve and inside bottom area of section into which the jam sleeve will be fitted. Inspect and remove debris or burrs.

Cover jam sleeve and inner area of section that it will be going in to with a light layer of liquid soap.

Do not use grease, oil or other petroleum products as they can stain flagpole over time

Keep finished surfaces of shaft free from hand prints and excess lubricants. Gently slide sections of flagpole, with match marks in line with lower section, onto jam sleeve as far as possible without forcing the two pieces together. Rolling flagpole 180° with every 2" to 3" may facilitate easier fit. If extreme difficulty is experienced while fitting the first 6 inches together, pull apart and cool the male section with ice for several minutes. With pieces in line, place a 4x4 block of wood against top of flagpole, to absorb direct shock, and firmly strike wood to drive the sections together. Excessive force is not necessary. If pieces are not coming together, contact your dealer. If flagpole is a 3-piece unit, clean, lubricate and install the next section in same manner as above.

Section 3. Hardware Assembly

When working with threaded aluminum components, a light coat of an anti-seize compound (available at most hardware stores) is recommended.

3A. Halyard Assembly

Temporarily remove Nylon Safety Stop (**PART G**) from Cam Cleat Rope Assembly (**PART H**). For Stationary Trucks (**PART B**), feed halyard through outer pulley of ruck and over centering pulley. For Revolving Trucks or Ball Trucks (**PART B**), truck cover must be removed from base in order to thread halyard through truck pulleys. To remove cover, extract connecting hardware and gently lift cover from base, being sure to note cover orientation.

Feed halyard down through flagpole until it can be

pulled through the door near the base of the flagpole. This step may require the use of a fish tape. With rope halyard installed in truck and fed down center of flagpole, feed rope halyard through cam cleat (**PART I**). Pull excess rope through door and tape to side of flagpole.



3B. Ornament Assembly

Unpack flagpole ball, eagle, or finial (**PART A**) and thread jam nut up threads. Epoxy (Loc-Tite type product) is recommended. After applying small amount of epoxy, carefully thread ball into top of truck.

Grip spindle/rod with vise grips and tighten. Do not grip ball to tighten. Ornament shaft should protrude approximately 1/4" inside truck cover. After ball is in place, use properly sized wrench to jam nut against top of truck assembly. If your truck incorporates a set screw, use an Allen wrench to tighten screw into Ball Stem. Optional eagles and finials are attached in the same manner. Consideration must be given to the direction that you want the ornaments to face. Eagles should always face in the same direction as the flag. Reinstall the top half of the truck ensuring that the center pulley aligns with the center of the spindle.

3C. Truck Assembly

Internal Halyard Trucks (**PART B**) come in a variety of configurations including Slip-On Stationary Trucks, Ball Trucks and Revolving Trucks. Revolving Trucks and Ball Trucks options are designed with 1-1/4" NPT spindles which are inserted into a threaded insert welded into the top of the flagpole.

Stationary Truck – After feeding the halyard through the pole and installing the ball, eagle, or finial, slide the truck over the top of the flagpole, rotating the truck to align the pulley in the desired direction. The most common alignment is one that allows the flag to align with prevailing winds. After determining the direction of the truck, secure it to the top of the flagpole by tightening the set screws with an Allen head wrench.

Revolving Truck – Carefully check Rotating Truck Assembly and Flagpole Top Insert threads for burrs or irregularities. After feeding halyard through pole and installing ball, eagle, or finial, carefully thread Rotating Truck Assembly spindle into flagpole top. Do not use epoxy on truck spindle.

Snug spindle using an appropriately sized wrench. Threads are tapered and manufactured in such a manner that over half of spindle threads should go into shaft before it is fully seated. If damage occurs during this process, contact your dealer.

INSTALLATION INSTRUCTIONS

INTERNAL ROPE HALYARD CAM CLEAT FLAGPOLE

Monarch (ICC)

Sentry Series (ISC)

Sentry II (IRC)

Read these instructions completely before any installation is started. Pay close attention to all safety concerns. In the unlikely event that you encounter any difficulty, or if a part is missing from the parts diagram, please contact the dealer or representative from which the flagpole was purchased.

Inspection of the Shaft and Components

Inspection of the shaft for shipping damage should be done at the time of receipt. Flagpole packaging is carefully chosen to protect the finish during transportation. Any tear in the package should be inspected for possible damage. If the flagpole is delivered showing signs of freight damage, shipment should be refused. Dealer or representative from which the flagpole was purchased should be immediately contacted. Verify that all standard or substituted parts have been received in acceptable condition. If there is any damage to the shaft or components, do not continue with the installation without first contacting the dealer. To continue with the installation signifies the acceptance of the product in the condition received. Concord American Flagpole will not be responsible for later installation expenses for missing or damaged parts.

WARNING:

NOTE: To prevent staining, the flagpole must be stored in a dry place OR all packaging must be removed immediately after receiving shipment. If the flagpole gets wet with the packaging still on it, the flagpole may develop stains as it dries. Once packaging is removed, the flagpole should be stored off the ground on blocks until installation.



3D. Collar

Before standing flagpole, gently slide flash collar (PART J) up from bottom and tape it out of the way near cleat. Use of protective wrapping around shaft at this location will provide protection to the finish during installation process.

Section 4. Standing The Flagpole

When placing flagpole in setting tube, consideration should be given to turning of shaft so that stationary, non-revolving truck assemblies face direction which is opposite from direction of project location's prevailing wind. This will increase the chances of the wind and flag flowing in the same direction. If a revolving truck assembly is used, shaft direction is not important.

The flagpole should be positioned near foundation. Stand flagpole into previously installed ground sleeve (Ground Set Installation) or onto anchor bolts (Shoe Base Installation). This may require use of a crane or backhoe for larger flagpoles. Professionals experienced in such installations should perform rigging and lifting. During lift, keep clear of area and reach of flagpole path. Do not pass flagpole overhead.

Multiple-Piece Flagpoles - When installing multi-piece flagpoles, extra care must be used when setting it into sleeve. Before standing flagpole, make certain that the joints are fully seated and that shaft is straight.

DO NOT stand flagpole that is not properly assembled and straight

Arrange lift rigging in such a way that flagpole sections are supported from bottom of flagpoles so that flagpole joints are pushed together, not pulled apart, during lift. Keep clear of power lines.

NOTE: Flagpole joint IS NOT designed to support the weight of bottom or middle section of flagpole when raising multi-sectional flagpole. ALWAYS CHOKE MULTIPLE SECTION FLAGPOLE BELOW LOWEST JOINT AS A SAFETY PRECAUTION.

4A. Ground Set

Flagpoles with spacing between shaft and inside of setting tube, insert flagpole into ground sleeve (galvanized corrugated 16-gauge steel or PVC tube) and plumb flagpole with wooden wedges (by others). Slowly fill void between flagpole and ground sleeve with washed and screened, dry tamped sand. Do not use silica sand. Fill ground sleeve 6" to 8" at a time and tamp as you fill. Fill ground sleeve with sand to about 2" from top, then cap with waterproof compound (by others). Refer to NAAMM's **Metal Flagpole Manual** illustration (See Page 6).

4B. Shoe Base

After placing flagpole on top of anchor bolts, install flat washer, lock washer, and hex nut. Tighten nut and verify that all threads are fully engaged. Refer to full installation instructions located on Bolt Circle Template shipped with anchor bolts. **NOTE: Installation using "double nuts" is not recommended by Concord American Flagpole.**

4C. Finishing The Installation

After waterproof compound has dried (Ground Set Installations) or nuts have been tightened (Shoe Base Installations), slide flash collar (PART J) down into position and caulk joint with matching color silicone to seal space between flagpole and flash collar.

Section 5. Halyard Components Assembly

After waterproof compound has dried (Ground Set Installations) or the nuts have been tightened (Shoe Base Installations), slide flash collar (PART I) down into position and caulk joint with matching color silicone to seal space between flagpole and flash collar. Adjust flagsnap spacing to agree with grommet spacing on flag to be flown. Attach flag to snaps and run the top of flag to the peak of flagpoles.

5A. Flag Assembly

Attach counterweight (PART E) to halyard yoke at end of the Cam Cleat Cable Assembly (PART H) by using a provided Stainless-Steel Connecting Link (PART C). Slide Retainer Ring Assembly (PART F) around pole and assemble to opposite end of counterweight by using second provided Stainless Steel Connecting Link.

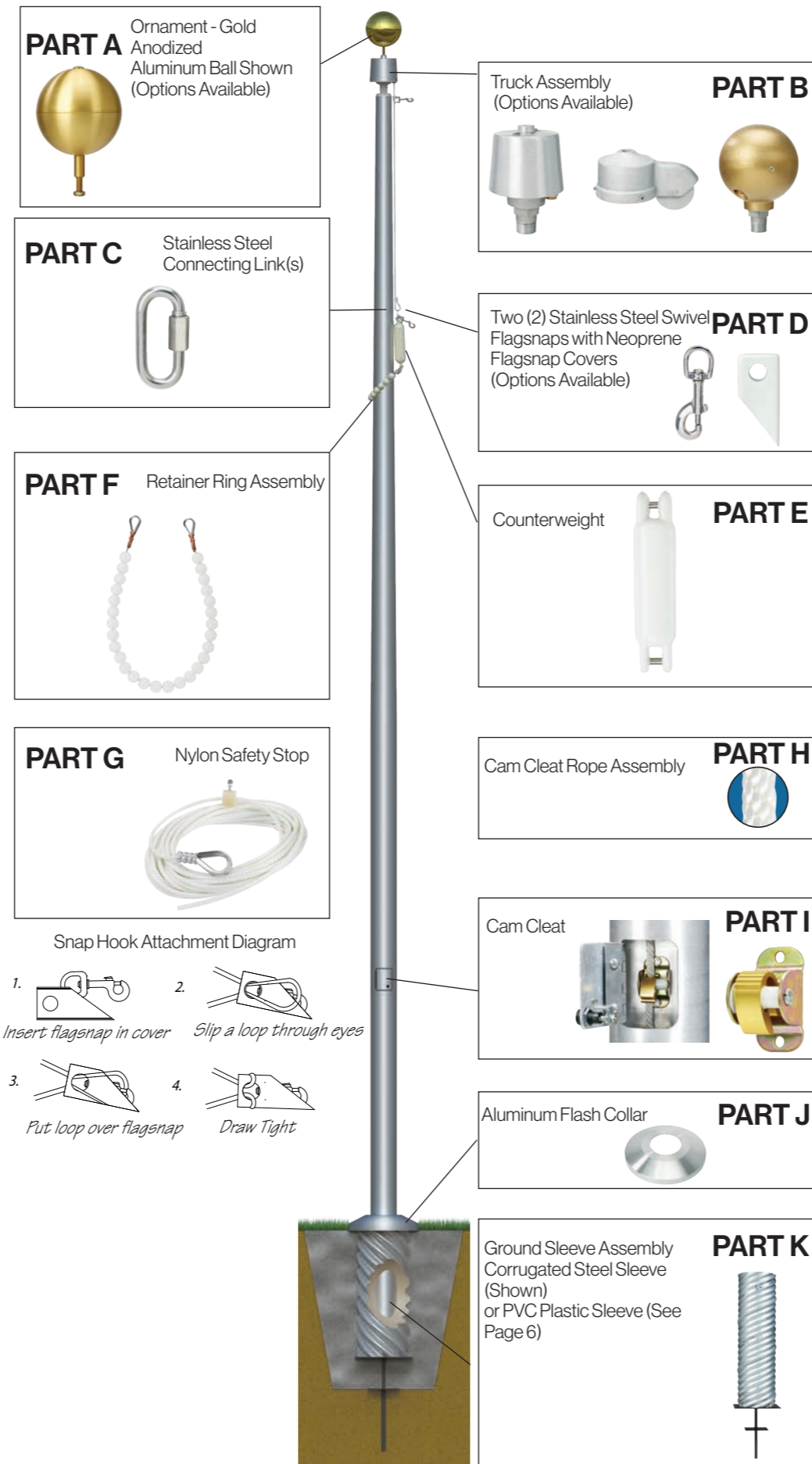
SAFETY NOTE: Retainer Ring and Rope Assembly should never be attached to same end of counterweight.

After completing above steps, install and adjust flagsnaps and neoprene covers (PART D) to proper distance to accommodate flag size. Please reference diagram on page 5 for flagsnap attachment instructions. Note: Care should be taken to ensure upper flagsnap is not pulled into truck pulley or ball truck when flag is raised.

Nylon Safety Stop (PART G) should now be installed on halyard. Raise counterweight, retainer ring, and flag to safe height and place rope halyard into cam cleat. Slide Nylon Safety Stop up rope halyard until it contacts cam cleat. Securely tighten stop into place with provided set screw.

NOTE: A foam insert is installed in all cam cleat poles from the factory to act as a stop for excess halyard stored inside the pole. This insert allows the halyard to stay dry and protected from freezing at the base of the pole during the winter months.

SAFETY NOTE: Once halyard is removed from locking cam and shifted to right side of cam cleat, tightly grip rope so as not to lose control of halyard as flag is lowered to ground level. Accidentally letting go of rope will result in the flag, flag arrangement, and counterweight to free fall, causing injury and/or death.



FOUNDATION INSTALLATIONS

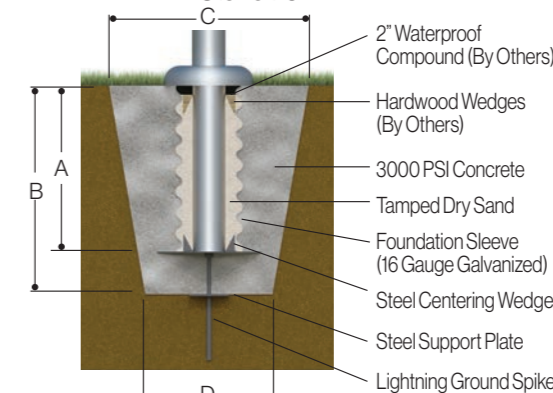
NAAMM's **Metal Flagpole Manual** offers basic suggestions on foundation measurements in firm, dry soil only using dry tamped sand and 3000 PSI concrete. These dimensions should be considered as minimum recommendations as soil conditions vary by site.

Exact foundation requirements should be verified by a Structural Engineer with knowledge of soil conditions in your locality.

GROUND SLEEVE INSTALLATION

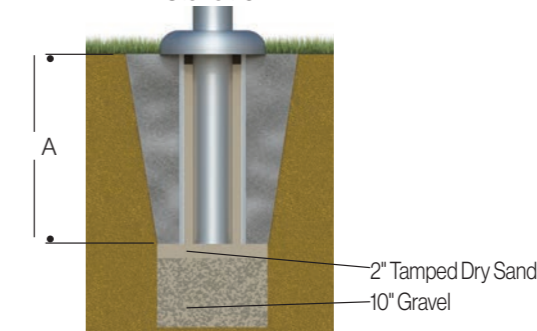
NAAMM Minimum Recommended Foundation Measurements (Structural Engineering Requirements for Foundations Verified By Others.)

Ground Sleeve with Steel Lighting Spike Installation



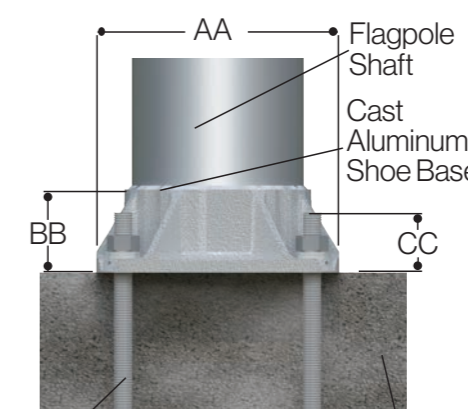
EXPOSED MOUNTING HEIGHT	Ground Set			
	A	B	C	D
20'-0"	2'-0"	2'-6"	30"	24"
25'-0"	2'-6"	3'-0"	36"	24"
30'-0"	3'-0"	3'-6"	36"	24"
35'-0"	3'-6"	4'-0"	36"	30"
40'-0"	4'-0"	4'-6"	45"	36"
45'-0"	4'-6"	5'-0"	45"	36"
50'-0"	5'-0"	5'-6"	50"	42"
60'-0"	6'-0"	6'-6"	60"	48"
70'-0"	7'-0"	7'-6"	60"	48"
80'-0"	8'-0"	8'-6"	72"	48"

PVC Ground Sleeve Installation

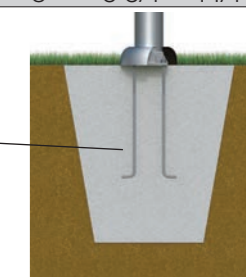


SHOE BASE FOUNDATION

(Structural Engineering Requirements For Foundations Provided By Others.)



BUTT DIAMETER	Shoe Base				
	AA BASE SQUARE	BB BASE HEIGHT	CC BOLT PROJECTION	BOLT DIAMETER	BOLT CIRCLE DIAMETER
4"	7-1/2"	3"	2"	3/4"	6-1/2" - 8"
5"	7-1/2"	3"	2"	3/4"	7 1/2" - 8"
6"	9-3/4"	3-1/2"	2-3/4"	1"	9"-10"
7"	10-1/2"	3-11/16"	2-3/4"	1"	10"-11"
8"	11-1/4"	3-15/16"	2-3/4"	1"	11"-12"
10"	14"	4-7/8"	3-1/4"	1"	14"-15"
12"	17"	8"	3-3/4"	1-1/4"	16"-18"



Four galvanized Steel Anchor Bolts (55,000 PSI Minimum Yield). 3000 PSI Concrete

Shoe Base Foundation Installation